One Speed Ratcheting Winch

Winch Parts Installation Service

Required Tools
- Screwdriver
- Small Knife
- Brush
- Rags
- Solvent
- Oil
- Grease

Parts List
- 008 Pawl
- 038 Pawl Spring
- 1113 Washer
- 2277 Plastic Bearing
- 2381 Stainless Steel Bushing
- 2658 Aluminum Drum
- 2659 Center Stem
- 2786 Split Bearing
- 2786 Stainless Steel Washer
- 6019 Top Screw
- 32571 Ratchet Head
- 32642 Bronze Drum

Suggested Service Kits
- BK4512 10 008 Pawls
- BK4513 100 ml Grease

When ordering parts, please include a "B" before each number (i.e. B006).
Service winch before the sailing season begins and once during.

- **Installing Winch**
  - Make sure mounting surface is flat
  - Check sheet entry angle. Should be at least 8° (see drawing)
  - Open winch
  - Position winch on deck and mark holes
  - Remove winch and drill holes
  - Mount using six (6) 1/4” (6 mm) flathead machine screws
  - Apply bedding compound and bolt winch to boat
  - Clean excess bedding compound from base drain holes
  - Lubricate and close winch

- **Opening Winch**
  - Remove top screw
  - Lift off drum

- **Servicing Winch**
  - Remove pawls and springs – service as below
  - Clean all parts with rags and solvent
  - Grease teeth on center stem and ratchet head
  - Replace pawls and springs and lubricate lightly with oil
  - Reassemble and close winch

- **Servicing Pawls**
  - Catch spring with knife and hold against pawl
  - Lift out pawls
  - Clean and check for wear
  - Lubricate pawls using oil
  - Place spring against pawl with straight leg against pawl
  - Hold spring closed and slip pawl into pawl socket

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